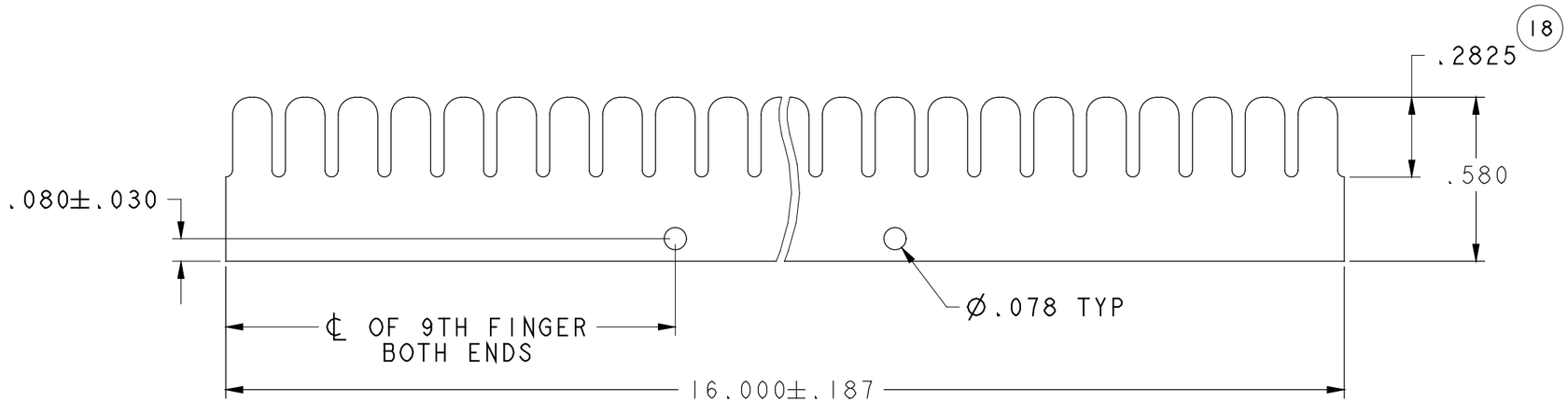
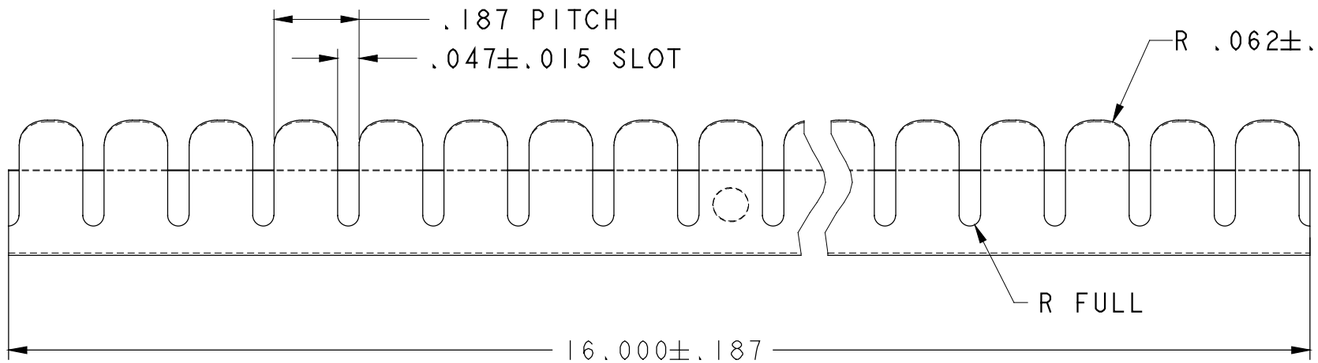
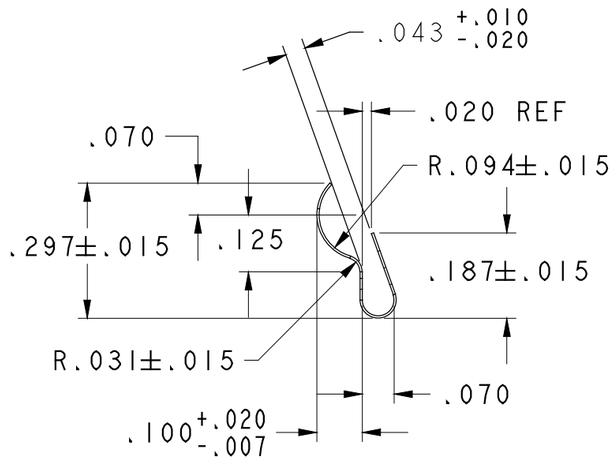
DWG. NO.
0097-0610-02

REVISIONS	
ECO-E4187 .2825 DIM WAS .312 UPDATED TO CURRENT FORMAT SDH 11/25/03 EWS 11/25/03	18



FLAT PATTERN
SCALE 2:1





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MATERIAL: .005±.0003 THICK BeCu ALLOY 25 1/4 HARD	TOLERANCES NOT SHOWN		
	DECIMAL 2 PL'S ±		
	DECIMAL 3 PL'S ± .010		
HEAT TREAT: TO DPH 373 MIN USING A 500 GRAM LOAD	ANGULAR ±		
THICKNESS AFTER: CLEANING .0046 MIN	THIRD ANGLE PROJECTION		
FINISH: AS REQUIRED	UNITS: INCH [MM]	SCALE: 3:1	
CAD MAINTAINED DRAWING. MANUAL CHANGES UNAUTHORIZED. Ⓟ			

Laird TECHNOLOGIES

DRAWN BY: JR	DATE: 02/27/89		
CHECKED: BJ	DATE: 03/23/89		
APPROVED: BJ	DATE: 03/23/89		
.187 PITCH CLIP-ON FINGER STOCK			
REF. DWG NO. SK-072182-AE			
DWG. NO. 0097-0610-02		REV 18	
SHEET 1 OF 1			